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			ATTORNEY DOCKET NO. CONFIRMATION		
10/085,292	02/28/2002	John Bieda	VEL-464-A	1117	
7590 11/15/2004		EXAMINER			
Andrew R. Basile			SUN, XIUQIN		
Young & Basile, Suite 624	P.C.	ART UNIT	PAPER NUMBER		
3001 West Big B		2863			
Troy, MI 48084	1		DATE MAILED: 11/15/2004		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applicati	on No.	Applicant(s)				
Office Action Summary		10/085,2		BIEDA ET AL.				
		Examine	•	Art Unit				
		Xiuqin Sı	ın	2863				
Period fo	The MAILING DATE of this communication a or Reply	ppears on the	e cover sheet with the c	orrespondence ad	dress			
THE I - Exter after - If the - If NO - Failu Any	ORTENED STATUTORY PERIOD FOR REF MAILING DATE OF THIS COMMUNICATION nsions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a reperiod for reply is specified above, the maximum statutory perion reto reply within the set or extended period for reply will, by state reply received by the Office later than three months after the material patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no every within the stated will apply and wute, cause the app	ent, however, may a reply be timutory minimum of thirty (30) daysill expire SIX (6) MONTHS from lication to become ABANDONE	nely filed s will be considered time the mailing date of this o D (35 U.S.C. § 133).	ly. xxmmunication.			
Status								
1)⊠	Responsive to communication(s) filed on 30 September 2004.							
2a) <u></u> □	This action is <b>FINAL</b> . 2b)⊠ This action is non-final.							
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims							
5)⊠ 6)⊠ 7)⊠	Claim(s) 1-11,13-16,18-27,29 and 31 is/are pending in the application.  4a) Of the above claim(s) is/are withdrawn from consideration.  Claim(s) 10,11,16,18-27,29 and 31 is/are allowed.  Claim(s) 1-9,14 and 15 is/are rejected.  Claim(s) 13 is/are objected to.  Claim(s) are subject to restriction and/or election requirement.							
Applicati	on Papers							
10)⊠	The specification is objected to by the Exami The drawing(s) filed on <u>28 February 2002</u> is Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct the oath or declaration is objected to by the	are: a)⊠ ac ne drawing(s)∃ ection is requi	ne held in abeyance. See red if the drawing(s) is obj	e 37 CFR 1.85(a). jected to. See 37 C	FR 1.121(d).			
Priority ι	ınder 35 U.S.C. § 119							
12) <u> </u> a)	Acknowledgment is made of a claim for forei  All b) Some * c) None of:  1. Certified copies of the priority docume  2. Certified copies of the priority docume  3. Copies of the certified copies of the priority docume  application from the International Bure  See the attached detailed Office action for a life	ents have beents have been riority documeau (PCT Ru	en received. en received in Applicati ents have been receive e 17.2(a)).	on No ed in this National	l Stage			
Attachmen	t(s) ce of References Cited (PTO-892)		4) Interview Summary					
2) Notice (3) Information	be of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/0 or No(s)/Mail Date	08)	Paper No(s)/Mail Di 5) Notice of Informal F 6) Other:	ate	O-152)			

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-9, 14 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nasr et al. (U.S. Pub. No. 20020023251) in view of Lang (U.S. Pat. No. 6704740).

Regarding claim 1, Nasr et al. teach a method of determining product performance comprising the steps of (Fig. 2): collecting product performance data (sections 0048 and 0076); determining the failure mode of detected product failures (sections 0080, 0081, 0085 and 0106); conducting a failure mode effect and analysis procedure to determine a degree of risk of a detected failure (sections 0009 and 0080-0111); and developing corrective action to correct the detected failures (sections 0012, 0013 and 01112).

Regarding claims 2-9, 14 and 15, Nasr et al. further teach the steps of:

determining the severity of the effect of each failure (sections 0080, 0081 and 0091);

and determining the frequency of occurrence of the effect of each failure (sections 0080, 0081 and 0092); ranking the determined severity of effects of a plurality of different detected failures to generate a plurality of different severity ranking values (sections

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0093, 0104 and 0105); and ranking the determined frequency of occurrences of a plurality of different failures in ranked frequency of occurrence values (sections 0093, 0104, 0105 and 0124); determining a preliminary risk assessment of each failure as a product of the ranked severity value and the selected ranked frequency of occurrence value (sections 0009, 0080-0082, 0093, 0095, 0104, 0105 and 0107); comparing the preliminary risk assessment with a threshold to determine high risk assessments (section 0105); determining the root cause of detected product failures for product failures having a preliminary risk assessment at least equal to a threshold (sections 0081, 0086, 0092, 0097 and 0102); assigning a severity rank value to the each failure effect (sections 0093, 0104 and 0105); and assigning a rank value to the determined frequency of occurrence of each failure effect (sections 0093, 0104, 0105 and 0124); verifying the corrective action (sections 0108, 0118, 0119, 0123 and 0125); ranking a validation of a failure corrective action based on at least one of the type of validation test, the sample size and the test time (sections 0108; 0118, 0119 and 0141); determining the cost of quality assessment (sections 0118-0120 and 0141); and determining the total cost of quality assessment by the sum of prevention costs, appraisal costs and failure costs (sections 0118-0120, 0126, 0129, 0130 and 0141).

Nasr et al. do not mention explicitly that: forming a plurality of selectable databases containing product performance data for at least two of field performance, product change request, manufacturing performance, validation performance, prototype and pilot build inspection, measurement system performance, simulation, supplier development performance, process control, production process capability performance,

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manufacturing preventive maintenance, engineering development test performance, lessons learned, engineering calculations, dimensional tolerance stack-up analysis, internal/external part interface analysis, new customer requirement, supplier requirement, cost improvement, drawing change and tool wear.

Lang discloses a method for analyzing product performance data, and teach: forming a plurality of selectable databases containing product performance data for at least two of field performance, product change request, manufacturing performance, validation performance, prototype and pilot build inspection, measurement system performance, simulation, supplier development performance, process control, production process capability performance, manufacturing preventive maintenance, engineering development test performance, lessons learned, engineering calculations, dimensional tolerance stack-up analysis, internal/external part interface analysis, new customer requirement, supplier requirement, cost improvement, drawing change and tool wear (col. 3, lines 1-63 and col. 4, lines 4-19).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to combine the teaching of Lang with the invention of Nasr et al. in order to provide a method for analyzing product information data utilizing a plurality of product performance relational databases via a single analysis interface tool (Lang, col. 3, lines 1-12).

## Allowable Subject Matter

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3. Claim 13 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

4. Claims 10, 11, 16,18-27, 29 and 31 are allowed.

## Reasons for Allowance

5. The following is an examiner's statement of reasons for allowance:

The primary reason for the allowance of claims 10-11, 21-22, 23-27 and 29 is the inclusion of the method step of determining a final risk assessment for each corrective action equal to a product of the determined severity value, a determined frequency of occurrence value and a determined failure correction validation value. It is this step found in each of the claims, as it is claimed in the combination that has not been found, taught or suggested by the prior art of record, which makes these claims allowable over the prior art.

The primary reason for the allowance of claim 13 is the inclusion of the method step of forming summary statistics of product performance failures for each selected product performance data database. It is this step found in the claim, as it is claimed in the combination that has not been found, taught or suggested by the prior art of record, which makes the claim allowable over the prior art.

The primary reason for the allowance of claims 16, 18-20 and 31 is the inclusion of the method steps of defining the threshold as a severity value at least equal to one ranked severity value; and comparing the final risk assessment value with the threshold

to determine failures requiring corrective action. It is these steps found in the claim, as they are claimed in the combination that has not been found, taught or suggested by the prior art of record, which make these claims allowable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

### Response to Arguments

6. Applicants' arguments with respect to claims 1-9, 14 and 15 have been considered but are most in view of the new ground(s) of rejection.

Claims 1-9, 14 and 15 are rejected as new prior art reference (U.S. Pat. No. 6704740 to Lang) has been found to teach the limitation argued by the Applicants.

Detailed response is given in section 2 as set forth above in this Office Action.

#### **Contact Information**

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Xiuqin Sun whose telephone number is (571)272-2280. The examiner can normally be reached on 6:30am-4:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Barlow can be reached on (571)272-2269. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

ر X<sub>xs</sub>

November 70, 2004

Xiuqin Sun Examiner Art Unit 2863

> BRYAN BUI PRIMARY EXAMINER